



eSupplier Deviation Request

Deviation Codes

Code	Description
A001	Assembly/Fit up Issue
C001	Cosmetic/Damage - Surface Treatment
C002	Cosmetic/Damage - Other
D001	Documentation - Required Document Submittal
D002	Documentation - BOM Error
D003	Documentation - Drawing Error
D004	Documentation - Process Instruction/Methods
D005	Documentation - Recommended Design Change
D006	Documentation - Recommended Specification/Process Change
D007	Documentation - Recommended Material Substitution
D008	Documentation - Other
D008	Documentation - Drawing/Specification Clarification Request
M001	Metallurgical/Material - Porosity
M002	Metallurgical/Material - Mechanical Properties
M003	Metallurgical/Material - Chemical Properties
M004	Metallurgical/Material - Cracks/Indications
M005	Metallurgical/Material - Material Certifications
M006	Metallurgical/Material - Surface Condition
M007	Metallurgical/Material - Other
O001	Dimensional - Hole Size
O002	Dimensional - Position
O003	Dimensional - Insufficient Stock - GE Supplied Material
O004	Dimensional - Excess Stock - GE Supplied Material
O005	Dimensional - Bulbing/Dwells
O006	Dimensional - Turbulation Not to Specification
O007	Dimensional - Other
P001	Process Deviation
Q001	QC System - Unqualified Part or Process, Qualification not Started
Q002	QC System - Qualification Incomplete, In Process
Q003	QC System - Other
T001	NDT Deviation
T002	Test Deviation - Hydrotest
T003	Test Deviation - Airflow
T004	Test Deviation - Other
W001	Weld/Joining Deviation



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Cause Codes

Code	Description	Definition
C001	Manufacturing Planning	Manufacturing Process planning is inadequate resulting in operation sheet, process drawing, job sheet or work instructions in error.
C002	Supplier Design Process	Design process is inadequate, Failure to consider all inputs or to perform adequate proof testing
C003	Machine/Tooling/Fixture	Machine, tooling, and/or fixture used were inadequate for operation; unanticipated machine, fixture and/or NC tape failure.
C004	Process Capability	Process is unable to consistently produce to drawing or specification
C005	Calibration System	Defect caused by lack of calibrated measuring instruments.
C006	Machine maintenance	Defect caused by lack of or inadequate preventative maintenance.
C007	Documentation Control	Inadequate distribution, control and retention of appropriate instructions, procedures, drawings, and other documentation.
C008	Training/Qualification	Personal not completely or adequately trained/qualified
C009	Sub-tier Control	Inadequate process for selection, approval, qualification and monitoring of sub-tiers
C010	Handling/Packaging/Preservation	Fault caused by improper handling, storage, packaging and/or preservation system
C011	Quality Approval	Qualification Incomplete/Remedial Qualification
C012	Process Compliance	Quality process is not followed
C013	GE Design	Change recommended for cost reduction, design improvement and/or cycle reduction.
C014	GE Drawing	GE Drawing was incorrect or unclear. Supplier made parts to design intent. DCI Recommended.